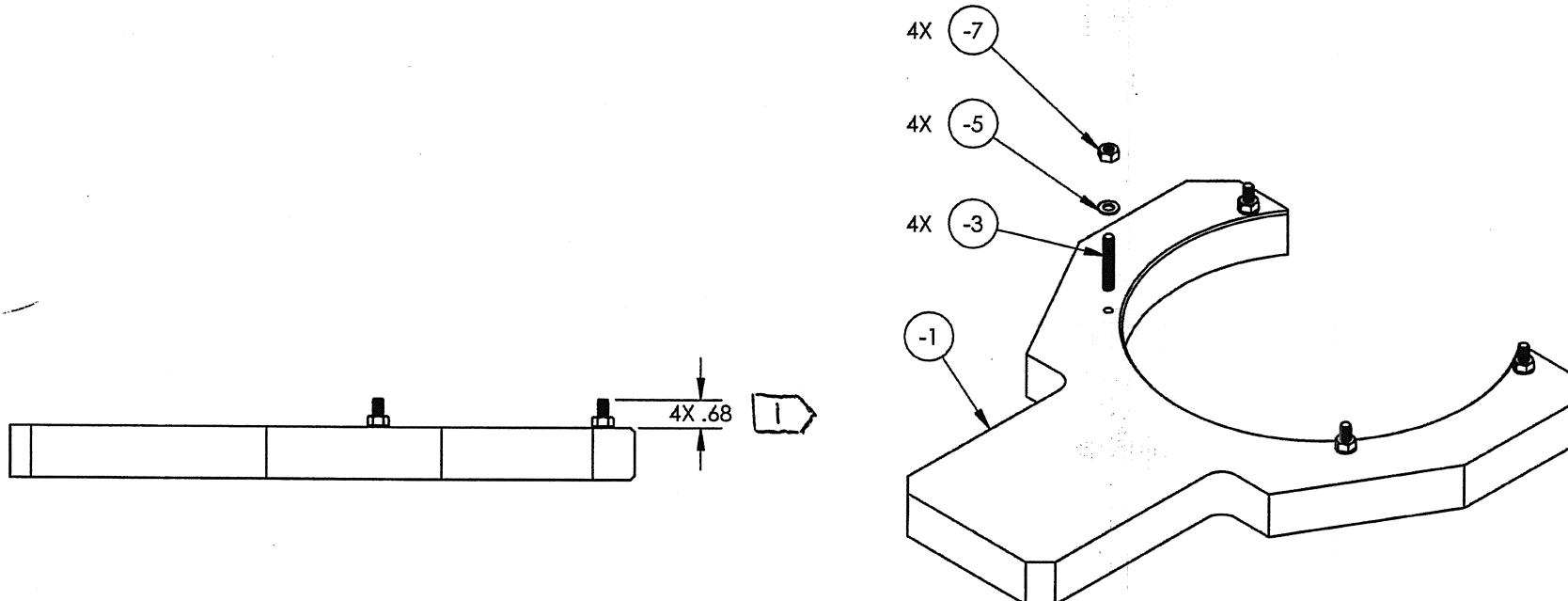


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CORRECTED T/N, WAS RB1103147-101 IS RB T103147-101. CORRECTED -3 P/N WAS 95475A102 IS 95475A105.	7/29/2013	RJC	RW
B	ITEM -7 WAS McMaster#95562A505 IS McMaster#94191A150, ITEM -1 MATERIAL WAS 6061 IS 6061/7075, FINISH WAS CLEAR ANODIZE IS RED ANODIZE, ENGRAVING "MADE IN USA" AND S/N REMOVED, ITEM -3 WAS MCMASTER-CARR #95475A105 IS McMaster#90322A661	2/19/2019	VM	VM



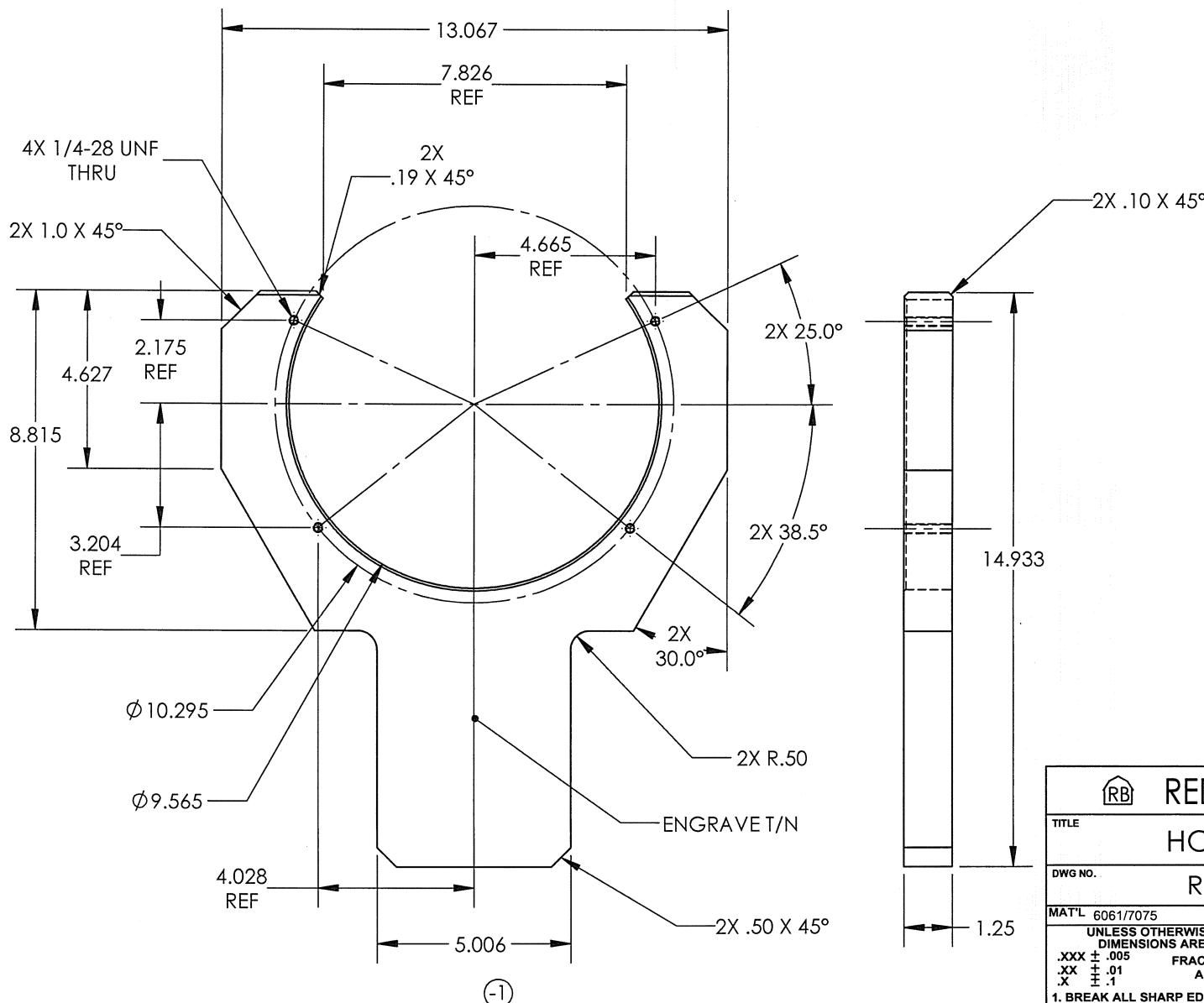
1. APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -3 THEN ASSEMBLE AS SHOWN WITH ITEM -1 AND REMOVE EXCESS

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	1	HOLDING FIXTURE	6061/7075	1-1/4 x 13-1/4 x 15-1/16	2
		B/O	-3	4	THREADED STUD	STEEL	1/4-28 x 1-1/2 McMaster#90322A661	1
		B/O	-5	4	WASHER	STEEL	1/4 I.D. MCMASTER-CARR #91090A105	1
		B/O	-7	4	HEX NUT	STEEL	1/4-28 McMaster#94191A150	1

 RED BARN MACHINE		
		TITLE: HOLDING FIXTURE
DWG NO. RB T103147-101		REV. B
MATERIAL		DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
.0XX ± .005 FRACTIONS ± 1/32		
.XX ± .01 ANGLES ± 5°		
X ± .1		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SPEC		APPROVED 
USED ON MODEL		HEAT TREAT FINISH
BELL		ANGLES ± 5°
SCALE N/A	DATE 10/21/2011	SHEET 1 OF 2

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	MATERIAL WAS 6061 IS 6061/7075, FINISH WAS CLEAR ANODIZE IS RED ANODIZE, ENGRAVING "MADE IN USA" AND S/N REMOVED	2/19/2019	VM	VM



HOLDING FIXTURE

RB	RED BARN MACHINE	
TITLE		
HOLDING FIXTURE		REV
DWG NO. RB T103147-101-1		REV B
MAT'L 6061/7075		DRAWN BY: CLoUGH
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES		
.XXX ± .005 FRACTIONS ± 1/32		
.XX ± .01 TREAT		
X ± .1 FINISH		
1. BREAK ALL SHARP EDGES .015 x 45° RED ANODIZE		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING SPEC ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2		
USED ON MODEL		
BELL		
SCALE	N/A	DATE 10/31/2011
SHEET 2 OF 2		